

DESCRIPTION: ThermalGuard™ OC1.6 is a fast set, water-blown spray polyurethane foam (SPF) insulation designed for use in residential and commercial structures, exterior foundation or perimeter insulation, below grade applications, exterior tank/pipe insulation, etc. ThermalGuard OC1.6 is applied as a liquid and expands 25x in seconds to fill and seal building cavities of any shape and size. It exhibits superior thermal insulation, air-barrier, and sound attenuation properties compared to conventional insulation materials. Once fully cured ThermalGuard OC1.6 remains rigid maintaining significant structural strength and thermal insulation properties in adverse conditions across a wide variety of applications.

TYPICAL USES:

- Insulation foam for walls, ceilings, roof decks, crawlspaces
- Residential, commercial and industrial building insulation

FEATURES & BENEFITS:

- No ozone depleting substances, VOCs, HFCs and is PBDE-free
- Low odor during application and produces no toxic vapors after application
- Seals, insulates and minimizes uncontrolled air movement into a building envelope
- Made with renewable raw materials
- Reduces energy consumption from heating and cooling

CHEMICAL PROPERTIES:

		Isocyanate (A)	Resin (B)
Specific Gravity (grams/cc)	ASTM D-1475	1.23	1.10
Viscosity (cps)	ASTM D-2196	200 – 250	600 – 900
Mix Ratio, Parts per Volume		1	1
Cream Time @ 25 °C (77 °F)		4 - 6 seconds	
Rise Time @ 25 °C (77 °F)		10 - 12 seconds	
Initial Cure Time (hours)		<1	
Total Cure Time (hours)		24	
Shelf Life - Unopened Containers		6 months	6 months

TYPICAL PHYSICAL PROPERTIES:

	Test	Result
Density (nominal) @ 2"	ASTM D-1622	1.6 lb/ft3 (25.6 kg/m3)
Tensile Strength (psi)	ASTM D-1623	70
Compressive Strength (psi)	ASTM D-1621	25 – 30
Closed-Cell Content (%)	ASTM D-2856	10 – 20
Dimensional Stability (%)	ASTM D-2126	<1Δ
R-Value	ASTM C-518	4.9/inch

PROCESS TEMPERATURE AND ENVIRONMENT CONDITIONS: ThermalGuard OC1.6 must be spray-applied using approved equipment. The system settings required to achieve quality spray foam application will vary depending on environmental and substrate conditions. The following recommended parameters will help ensure optimum foam quality.

Iso (A) & Resin (B) Components	Hose Temperature	Processing Pressure	Relative Humidity
130° F (54.4° C)	130°F (54.4°C)	900 – 1400 psi	<85%
Substrate Temperature	Substrate Moisture Content	Maximum Lift Thickness	
32 – 120° F (0 – 48.9° C)	<15%	2"	

PREPARATION: ThermalGuard OC1.6 resin (B) component requires agitation for a minimum of 30 minutes prior to installation of material. Depending on conditions, continuous agitation may be required during application to prevent phasing or separation if material is not used within 24 - 48 hours of initial mixing. Surface must be clean, dry and free of any mildew, oil, grease, dirt, loosely adhered materials, or other foreign contaminants that would prevent proper adhesion. Moisture content is critical to proper adhesion. If moisture content cannot be determined or exceeds 15%, a primer is recommended. Moisture effects the adhesion of the foam. Relative humidity must not exceed 85%. When heating a building, the relative humidity can change drastically and should be constantly monitored.

(continued)

THERMALGUARD™ OC1.6 (continued):

APPLICATION INSTRUCTIONS: ThermalGuard OC1.6 is installed by independent SPF contractors. It is recommended that building owners verify that the SPF insulation contractor maintains proper credentials, insurance, and licenses and is properly trained to safely install SPF insulation products.

ThermalGuard OC1.6 demonstrates excellent adhesion to various substrates when installed according to manufacturer specifications. Allow a minimum of 2 hours for full off-gas and cure before application of a primer, topcoat, or intumescent paint. For best results apply primer, topcoat, or intumescent coating within 72 hours of installation of foam. ThermalGuard OC1.6 should be installed in 1 – 2 inch uniform passes at a maximum thickness of 2 inches per pass with a minimum of 30 minutes between passes. IT IS THE APPLICATOR'S RESPONSIBILITY TO TEST LIFT THICKNESS FOR A PARTICULAR APPLICATION PRIOR TO COMMENCING INSTALLATION TO ENSURE THAT THE PRODUCT CAN BE INSTALLED SAFELY AT THE DESIRED THICKNESS WITHOUT RISK OF CHARRING OR FIRE. Thin passes (1/4" or less) are not recommended even to cold surfaces.

ThermalGuard OC1.6 should not be left exposed to sunlight, as UV light will rapidly degrade foam. Do not use near high heat or open flame.

ThermalGuard OC1.6 must be covered with an approved 15-minute thermal barrier when used as insulation for residential or commercial buildings. Installation must comply with all applicable building codes. Do not install ThermalGuard OC1.6 at a thickness exceeding 2 inches per pass and do not apply subsequent passes within 30 minutes of the previous pass.

SUBSTRATES: ThermalGuard OC1.6 is chemically and physically compatible with most common building materials including electrical wiring, wood, metal, concrete, plastic (PVC), copper, vinyl, and glass. It is the responsibility of the contractor to check substrate compatibility prior to starting of the job.

HOW SUPPLIED: Net weight per set is 950 pounds (453.6 kg). A set of ThermalGuard OC1.6 consists of one (1) 55 gallon (208 L) drum of 'A' component and one (1) 55 gallon (208 L) drum of 'B' component.

Part numbers - Set: TGOC1.6, Side A: FFPF-ISO A-D, Side B: FFPF-PUOC1.6 PTB-D

STORAGE: ThermalGuard OC1.6 should be stored between 50 – 90° F (50 – 32.2° C) out of direct sunlight. Do not allow material to freeze.

SAFETY PRECAUTIONS: Health Considerations - Consult the Rhino Linings® Safety Data Sheets (SDS)

This chemical system requires the use of proper safety equipment and procedures. Please follow the Rhino Linings® product SDS and Safety Manual for detailed information and handling guidelines.

For Your Protection: The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions made concerning the products and their uses, applications, storage and handling are only the opinion of Rhino Linings Corporation. Users should conduct their own tests to determine the suitability of these products for their own particular purposes and of the storage and handling methods herein suggested. The toxicity and risk characteristics of products made by Rhino Linings Corporation will necessarily differ from the toxicity and risk characteristics developed when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors.

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Read This Before You Buy

What You Should Know About R-values

The chart shows the R-value of this insulation. R means resistance to heat flow. The higher the R-value, the greater the insulating power. Compare insulation R-values before you buy.

There are other factors to consider. The amount of insulation you need depends mainly on the climate you live in. Also, your fuel savings from insulation will depend upon the climate, the type and size of your house, the amount of insulation already in your house, and your fuel use patterns and family size. If you buy too much insulation, it will cost you more than what you'll save on fuel.

To get the marked R-value, it is essential that this insulation be installed properly.

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