

## **Polymer Patching Mix**Data Sheet

## Part # PPM

**DESCRIPTION:** Concrete Solutions® Polymer Patching Mix is a powder polymer additive used for making polymer-modified patching and resurfacing cement mixes. When combined with locally sourced portland cement, sand, and water in specified proportions it creates a cementitious compound that can be used to repair and protect concrete substrates as well as combat its low flexural strength and fragility.

**TYPICAL USES:** Polymer Patching Mix is used for filling in low spots or smoothing out deteriorated surfaces before laying StoneCrete tiles.

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CHEMICAL PROPERTIES:	Result	
Weight per Gallon	2.9 lbs	
Density, g/ml	0.34	
Ash Content	10.0	
Volatile Organic Compounds	2%	
Color	white free-flowing powder	
TYPICAL PHYSICAL PROPERTIES:	Test	Result
Bond Strength - 28 day (psi)	ASTM C-882	2100
ensile Strength - 28 day (psi)	ASTM C-496	430
Flexural Modulus - 7 day (psi)	ASTM C-348	1320
Compressive Strength - 28 day (psi min)	ASTM C-109	4637
Permeability, 28 day (Coulombs)		1535
Glass Transition - Tg (°C)	ASTM D-7028	6°

**MOISTURE VAPOR TESTING:** All concrete floors not poured over a proper moisture barrier are subject to possible moisture vapor transmission or hydrostatic pressure problems. These problems can cause a coating system to blister or fail. Before applying a coating system over a concrete floor which is on-grade or below grade, a moisture test is recommended to ensure that moisture content meets industry recommended standards.

MIXING INSTRUCTIONS: Combine 5 quarts of water with 2 quarts (2.25 lbs.) of Polymer Patching Mix and 1½ gallons of portland cement (type I-II, II-IV or equivalent) with a mixing drill. Once combined mix in 1½ to 3 gallons of play sand or #30 silica sand until the desired consistency is achieved. Adding 1½ gallons of sand will make a thinner mix for shallow repairs ¹/16 − ¹/8″ thick. Adding 3 gallons of sand will make a thicker mix for deeper repairs up to 1″ thick.

**TYPICAL COVERAGE:** Polymer Patching Mix will resurface up to 100 sq. ft at 1/16" thickness, 50 Sq. ft. at 1/8" thickness or 25 sq. ft. at 1/4" thickness when prepared with the proper amount of sand for the thickness.

**APPLICATION INSTRUCTIONS:** Fog the surface lightly with water and trowel the patching mix over the substrate to fill in low spots or rough areas. Trowel to a smooth, even finish and feather the edges to zero. Allow the repairs to dry hard before laying StoneCrete Tiles. The above formula will resurface up to 50 Sq. ft. at 1/8" thickness or 25 sq. ft. at 1/4" thickness.

SUBSTRATES: Concrete, asphalt, wood, metal, tile and various types of foam

**HOW SUPPLIED:** It is available as a powder in 4.5 lb (2.04 kg) or 22.5 lb (10.21 kg) bags.

STORAGE: 70° - 80°F (21° - 27°C). Store in a dry place and do not stack more than six bags high.

## **CONCRETE SOLUTIONS® POLYMER PATCHING MIX** (continued):

## SAFETY PRECAUTIONS: Health Considerations: Consult the Rhino Linings® Safety Data Sheets (SDS)

Chemical systems require the use of proper safety equipment and procedures. Please follow the Rhino Linings® product SDS and Safety Manual for detailed information and handling guidelines.

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