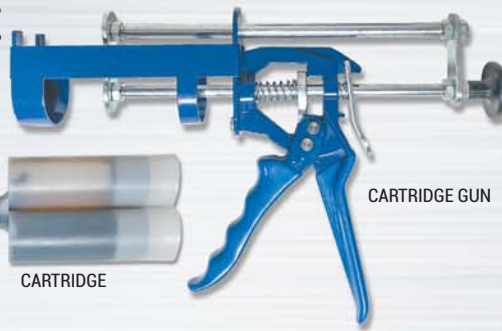


RHINO LININGS® TRUCK BED LINER SPOT REPAIR PROCEDURE

REQUIRED TOOLS

Remove Rhino Repair Cartridge from package and attached static mix tube. Keep static tube facing up until ready to dispense.



PREPARATION & REPAIR

1. Cut away affected area with sharp knife.
2. Clean affected area with denatured alcohol and remove all loose liner material.
3. Mask off the area
4. Leave only the area for repair exposed.
5. Remove Rhino Repair Cartridge from package and attached static mix tube. Keep static tube facing up until ready to dispense.

When ready, dispense a small amount of material onto waste paper or cardboard to prime the system.

6. Fill the repair area with material. Slightly overfilling the area assures that there will be no voids.
7. Allow to dry completely for 30 minutes.
8. Using a right angle grinder with a Scotch Loc pad (36grit works best), grind the repair area back down flush with the surrounding liner.

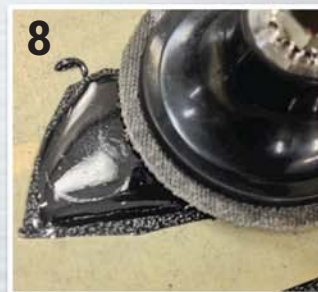
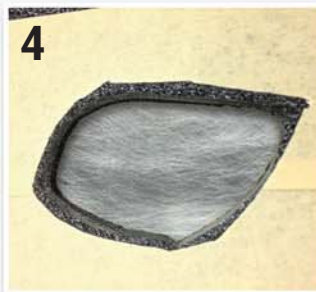
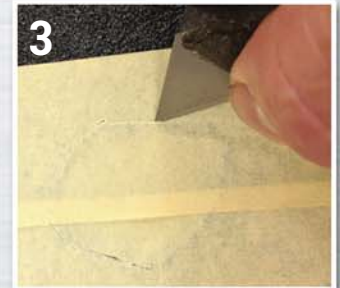
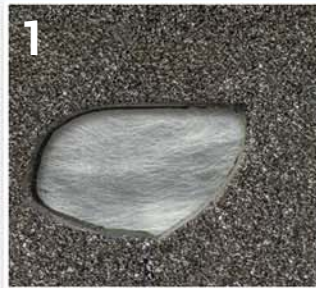
You will just burn through your masking as you approach this level. Be careful not to grind too much off or you will have to add more patch material.

9. Remove all masking material
10. Remove static mixer tube from the patch kit. On a scrap piece of cardboard place a few drops of each component of the repair material directly from the container without use of the static mix tube. Mix quickly by hand using a tongue depressor or plastic knife.

With a gloved hand paint some of this newly mixed material on the repaired area to restore gloss lost when the area was ground down.

Using a gloved finger or a Scotch Brite pad, gently tap the new repaired surface to simulate texture.

11. Allow to dry completely for 30 minutes.



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